



# GREENE & ASSOCIATES, INC.



## QUALIFICATIONS BROCHURE

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## BACKGROUND

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Robert L. Greene established GREENE & ASSOCIATES, INC. as a consultancy of professional engineers in 1974.

From 1990 until the present, Steanson B. Parks has extended the size and scope of services offered by the firm.

The firm is completely independent, having no connections with any other company, product or service.

We serve clients worldwide, providing high quality service, professionalism, and a depth of expertise in petroleum, natural gas, chemicals, and associated areas.

GREENE & ASSOCIATES, INC. provides engineering services involving:

- Litigation support and Expert Witness Services
- Insurance claims and risk analysis
- Appraisals and evaluations
- Environmental, health and safety
- Engineering Services
- Project management related to the following industries:
  - **Refining**
  - **Gas processing**
  - **Petrochemicals**
  - **Chemicals**
  - **Fertilizers**
  - **Pipelines**

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## SCOPE OF SERVICES

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- ❑ Accident Investigation and Reconstruction
- ❑ Contracts and Bids Review
- ❑ Construction Disputes/Claims
- ❑ Due Diligence Studies
- ❑ Economic Evaluations and Feasibility Studies
- ❑ Environmental/Health/Safety Services
- ❑ Environmental Assessments and Investigations
- ❑ Engineering Studies
- ❑ Evaluations
- ❑ Facility Appraisals
- ❑ Fair Market Value Determinations
- ❑ Fire and Explosion Investigations
- ❑ Inspections – Plants and Facilities
- ❑ Insurance - Claim Analysis, Preparation
- ❑ Investment Analysis (Process Plants)
- ❑ Legal - Litigation Support
- ❑ Market Surveys and Forecasts
- ❑ Mergers and Acquisitions
- ❑ Management Consulting
- ❑ Operation Assistance, Management Advice
- ❑ Personal Injury/Wrongful Death Cases
- ❑ Process Evaluation, Design and Review
- ❑ Project Management, Review, Financing, Development
- ❑ Plant Operations and Maintenance
- ❑ Pollution Liability Matters
- ❑ Regulatory Advice and Assistance – (EH&S)
- ❑ Safety, Risk Assessment and Loss Control

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## AREAS OF SPECIALIZATION

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### LITIGATION SUPPORT AND ARBITRATION

Greene & Associates, Inc. has extensive experience assisting law firms and their clients in disputes involving petroleum, chemicals, gas and related industries. We have worked for defendants and for plaintiffs as independent experts striving to objectively present facts and opinions as we find them.

The firm has:

- Investigated accidents and determined causes
- Provided guidance and analysis during discovery
- Assisted with depositions
- Provided opinions related to economic, technical and engineering matters
- Appeared as expert witnesses, testified in state, district and federal courts including the U.S. Court of Claims in Washington, D.C. and in Federal Bankruptcy Court

As members of the National Panel of the American Arbitration Association, we have served as arbitrators in disputes involving technical and economic matters.

### INSURANCE CLAIM REVIEW, PREPARATION, PRESENTATION, AND NEGOTIATION ADVICE

Greene & Associates, Inc. has conducted and assisted in the preparation, analysis, review, and defense of many property damage and business interruption insurance claims, subrogation matters and in liability cases.

The firm has prepared reports involving:

- Insurable value of refineries, petrochemical plants and related facilities
- Value of losses resulting from accidents, including property, excess costs, and business interruption values
- Causes and origins of accidents.

- Good engineering practices in design and operation of processing facilities
- Calculation of the economic effect of property losses.

As an independent firm, we have represented the insurance company, the insured company, the insurance broker, the equipment owner, the equipment manufacturer or licensor, or the injured party.

### **FACILITY APPRAISALS, EVALUATIONS AND FAIR MARKET VALUE DETERMINATIONS**

Greene & Associates, Inc.'s economic and physical appraisals of petroleum refining, gas processing, chemical manufacturing and other processing facilities have evaluated:

- Investment and operating costs
- Contracts on which a project is based
- Feedstock and product markets
- Environmental/health/safety standards and compliance
- Financial requirements
- Labor conditions

The firm's studies have considered engineering and construction costs and timing; operating and maintenance requirements and practices; and shutdown and mothballing procedures. Our appraisals and surveys have been used by insurance companies and insured to determine values for new, modified or existing facilities before and after losses; tax authorities for tax valuations; investors/lenders for project assessment; etc.

Fair market value determinations by Greene & Associates, Inc. of petroleum refineries, gas plants, transmission facilities, and chemical plants have been used by individuals and corporations for:

- Planning
- Allocating values
- Acquisitions and sales
- Litigation
- Arbitration
- Bankruptcy

Reports by our firm have been recognized in courts, by local and federal government agencies, and in private transactions.

## **MARKET STUDIES, FEEDSTOCK AND PRODUCT EVALUATIONS**

The firm studies relevant national and international factors related to the energy and chemical markets. For specific projects, local and short-term adjustments are incorporated into the evaluations.

The firm monitors various feedstock and product markets, government regulations, and contract trends. It provides advice and assistance to clients in matters related to contract prices, escalation clauses, quality adjustments, etc. Our feedstock and product evaluations consider prices, volume supply and demand, location factors, and processing capabilities of the available facilities.

## **FEASIBILITY STUDIES, PROJECT REVIEWS AND PROJECT MANAGEMENT**

Feasibility studies and project management analysis on projects for law firms, operating companies, engineering and construction companies, financial institutions, insurance companies, prospective purchasers and sellers, U.S. regulatory agencies, courts, and foreign governments have been prepared by Greene & Associates, Inc. Our project reviews were performed for refining, petrochemical, chemical, fertilizers, gas processing, and pipelines industries. These studies and reviews have been used in connection with:

- Research and development project evaluation
- Construction Contracts and Bids Negotiations
- Construction Disputes Negotiations
- Alternative Dispute Resolutions
- New plants and process additions
- Plant modifications
- Insurance liability and subrogation
- Filings with the Securities and Exchange Commission
- Mergers and acquisitions
- Tax Evaluations

## **ACCIDENT INVESTIGATIONS**

The firm has investigated a wide variety of industrial accidents in energy, chemical, gas and other related facilities. We have determined the causes of fires, explosions, material failures, process interruptions, and low process yields. These investigations have focused on industrial, commercial and residential accidents involving hydrocarbons and chemicals.

The economic consequence of these losses has been determined in many cases. Our investigations provide careful collection, critical analysis and practical interpretation of the data and a clear presentation of facts and conclusions.

As independent engineers, we provide objective analysis and interpretation of the facts.

## **TECHNICAL ASSISTANCE AND EDUCATIONAL SERVICES**

Greene & Associates, Inc. provides technical advice on environmental, health, and safety matters for industry and government agencies. We have assisted the U.S. Department of Justice-Litigation and Antitrust Divisions, the U.S. Department of Labor-OSHA; the U.S. Department of the Interior (Office of the Inspector General and the Bureau of Mines-Helium Operations); the U.S. Environmental Protection Agency; U.S. Department of Energy (Office of Special Counsel, and the General Counsel); and the Internal Revenue Service.

Local civic and governmental groups receive assistance from us concerning sources and solutions for pollution and hazardous waste. We have provided technical support regarding such chemicals as vinyl chloride, lead, ethylene dichloride, bromine, chlorine, chlorinated hydrocarbons. Also, we have worked extensively with refined products, such as gasolines, kerosenes, diesels, fuel oils, sulfur, as well as crude oils and other refinery feedstocks.

Our work has included technical and economic critique of reports and publications covering atmospheric emissions, emission control methods and procedures, quality assurance procedures, and current technology for control of chemical compounds.

We assist clients in expanding their knowledge of the energy industries and the processes employed to produce useful products. We have conducted seminars to train manufacturing facilities personnel covering safe handling and processing of petroleum, petrochemicals, and other materials.

Greene & Associates, Inc. conducted risk seminars for a national oil company. In these seminars, results of facility risk inspections were presented including the major common problems that were identified. In addition, the calculations of potential property damage and business interruption loss exposures were discussed.

## **PETROLEUM REFINING**

The firm assists petroleum refining clients in petroleum refining, processing and economics.

Our refinery economics assignments have frequently required utilization of computerized refinery simulations incorporating a wide range of process configurations, investments and operating costs, as well as a variety of crude oil assays.

Some of the ways Greene & Associates, Inc. assists petroleum refining clients are:

- Preparing basic feasibility studies for grass-roots facilities; physical and economic evaluations of refineries, property damage and business interruption insurance claims; reports on insurable value for refineries and related facilities; environmental, health and safety audits; preparing risk assessments. Investigating the cause of accidents.
- Evaluating site locations, including access to pipelines, waterways, utilities, support facilities, and product markets; bids from contractors, licensors and equipment suppliers.
- Advising U.S. and foreign governmental agencies in matters involving taxes, guaranteed prices and environmental, health and safety concerns; investors during merger and acquisition of refinery assets; advising in negotiation of claim settlements.
- Representing clients at governmental hearings on matters, such as crude oil and product pricing and tax issues; presenting technical and economic facts and opinions in liability suits.
- Providing objective reviews of capital, operating, and/or maintenance costs and practices.

## **NATURAL GAS PROCESSING**

Some of the ways Greene & Associates, Inc. assists oil and gas producers and gas processors are:

- Gas contracts evaluation, negotiations, amendments, modifications, compliance, monitoring.
- Gas processing measurement, economic studies, proposal analysis, process and equipment selection, processing alternative evaluations, operational reviews, settlement reviews, environmental/health/safety audits, project management, compression, gathering systems.
- Gas and gas liquids markets general market trends, special studies, marketing alternatives.
- Regulatory information control technology/compliance, regulatory trends.

In today's economic and regulatory environment, attention to contract conditions, government regulations, and operational efficiencies is often crucial to the success of a business.

Many independent producing companies are not structured and cannot justify full-time employees to adequately monitor their gas processing arrangements. We "fill the gap" with our expertise in matters related to markets, prices, quality adjustments, escalation clauses, treatment and compression costs, fuel and shrinkage adjustments, etc.

We have also served as arbitrators in gas contract related matters.

## **PIPELINES**

Greene & Associates, Inc. has experience in pipeline projects ranging from the conceptual design to and including construction, operation and maintenance. The firm has worked extensively with contracts on all phases of pipeline projects including:

- Cross-country pipelines and related facilities.
- Compression/pumping stations and terminal facilities.
- Marine pipeline construction, docks, and other marine facilities.

Greene & Associates, Inc.'s personnel have worked for the U.S. Department of Energy, Department of Interior (Federal and Indian Royalty audits) and other federal as well as state and local authorities regarding pipeline projects. These projects have included aspects such as tariffs, right-of-ways, easements, construction disputes and litigation.

The firm's personnel has broad experience in the design, construction, inspection, operation and maintenance of gas and liquid pipelines. This includes knowledge of the economics and the regulatory and safety requirements associated with these facilities.

## **ENVIRONMENTAL SERVICES**

In addition to providing conventional environmental consulting services, Greene & Associates, Inc. also provides an *Advanced Solution* approach to your environmental problems. We do this by looking beyond the problem itself to the causes and impacts of the problem within the process plant. We accomplish this due to the depth of our environmental issues, we practice waste minimization by solving problems at the source in the process unit, whenever possible. Additionally, Greene consultants approach the overall problem and solution from the client's perspective, in particular the impact on the financial bottom line. We think of ourselves as an extension of the client's staff.

As *Advance Solution* problem solvers, we use our vast process industry experience to help the client first clearly define the problems and then solve the problem using innovative approaches with real cost savings, where possible.

Greene's environmental consulting includes the following services:

#### Litigation

- Assistance with CERCLA/RCRA lawsuits concerning process plants and facilities.
- Assistance with Superfund cost recovery lawsuits.
- Assistance with pipeline (crude oil and refined products) contamination and related liability lawsuits.
- Assistance with environmental regulations (CERCLA, RCRA, CWA, CAA, etc.) and related lawsuits.
- Assistance with pollution liability matters related to various industrial and commercial properties.
- Assistance with historical environmental contamination and liability at refineries, petrochemical plants, chemical plants and pipelines.
- Assistance with pollution liability insurance claims and related lawsuits due to historical contamination.
- Assistance with waste characterization and chemical processes for pollution liability lawsuits.
- Assistance with pollution liability matters related to hazardous waste spills and related lawsuits
- Assistance with lawsuits related to pollution control equipment at process facilities.
- Assistance with historical regulations and their interpretation.
- Assistance with asbestos and lead lawsuits at refineries, petrochemical plants and chemical plants.
- Assistance with environmental budgets/economics lawsuits related to process plants and facilities.

#### Technical/Economic

- Assistance in problem definition and strategies for addressing complex environmental problems, followed by innovative, cost effective solutions.
- Source identification, elimination, and/or control for process unit air contaminants, wastewater, and hazardous wastes.
- Waste Minimization/Source Control, often accompanied by significant cost savings over treatment alternatives.
- Economic assessments of environmental problems and environmental needs.
- Consulting assistance on current air, wastewater, hazardous waste, and groundwater/subsurface issues.
- Expert testimony with experience covering the entire history of the Environmental Movement in the U.S.A.
- Historical review of site activity, hazardous waste sites, asbestos usage, etc.
- Startup/operating assistance with treatment units, and treatment unit performance evaluation.
- Operating Procedures Review.
- Process Design/Project Management Oversight.

### Regulatory

- Assistance in facilitating negotiation and representing the client in regulatory meetings.
- Strategic guidance in complex regulatory issues and sorting out overlapping regulatory requirements.
- Overall site assessment and inspection of facilities and pollution control equipment for compliance.
- Development of incident/compliance tracking and reporting systems.
- Implementation and upgrading of audit systems.
- Regulatory interpretation and implementation at the plant level.
- Integration of Risk Management into management decisions to reduce long-term liabilities and costs.
- Assistance with insurance coverage issues as related to environmental management.
- Assistance in organizing and managing a corporate environmental department.
- Development and implementation of environmental policies.
- Assistance in developing and environmental management system.
- Identification of issues with respect to potential impacts on the client and strategically planning to mitigate the impact.
- Development and implementation of an accurate environmental cost accounting system.
- Environmental budget development.

### Other Issues

- Determination of causes and effects of fires, explosions, spills and other sudden release environmental episodes.
- Due diligence for property sales and transfers.

## **SAFETY HEALTH AND SERVICES**

Greene & Associates, Inc. also can provide a full range of health and safety consulting services, including the following:

### Technical

- Accident Investigation
- Safety Engineering
- Corrosion Inspection/Control
- Electrical Codes
- Structural Analysis
- Process and Equipment Performance Evaluation
- Materials Engineering Section

### Inspections and Regulatory Compliance

- Process Plant Inspections
- Asbestos Assessment/Abatement
- Electrical Safety Inspections
- OSHA Safety Compliance Inspections
- Offshore Platform Inspections
- Oilfield Construction Safety Reviews
- Safety Audit

### Surveys/Assessments

- Safety Policy and Procedures Evaluation
- Noise Surveys
- Ventilation Surveys
- Heat Stress Assessments

### Industrial Hygiene

- Accident Related Exposure Assessment
- Personnel Exposure Assessment
- Hazard Communications
- Industry Specific Evaluations
- Toxicology
- Illumination

## **LITIGATION SUPPORT AND ARBITRATION**

Greene & Associates, Inc. has assisted attorneys with assessing damages involved in multi-million dollar property damage and loss-of-profits litigation resulting from a chemical plant explosion and fire; in claims involving construction disputes; in arbitration of \$300 million disagreement between fuel oil purchaser and buyer; in case alleging poor quality crude oil which was received for several years from a large petroleum corporation; in proving mis-design of facilities) operators were injured; defending company against unfriendly takeover.

Expert testimony has been provided on determination of damages resulting from breach of contract in lawsuit between a natural gas processing company and the U.S. Department of the Interior. Our associates have served as arbitrators in LPG tanker product loss dispute; in a gas pricing dispute; and in a gas furnace patent infringement dispute. We have advised attorneys in case involving allegations that contractor improperly constructed a "grass-roots" oil refinery in Puerto Rico.

We have served as experts in controversies involving:

- Barge explosion
- Hydrocracking unit failure
- Fluid coking unit damage
- Petrochemical Plant Construction Disputes
- Reforming unit fire damage
- Contamination of ship fuel
- Bankruptcies of companies
- Foam insulation fire
- Alcohol plant accident
- Merger/acquisition of companies
- Value of lost yield due to misdesign
- Breach of fuel oil supply contract
- Asphalt and heavy gas oil evaluation
- Plants Pump failures
- Refinery Units Construction
- Chemical Plant Construction
- Ruptured gas line/system freeze
- Excessive turnaround costs
- Ethylene meter station accident

- Delayed coker accident
- Truck unloading accident – butane
- Refinery sabotage
- Gasoline station explosion and/or fire
- Sale and purchase of chemical plant feedstocks
- Tank farm fire and explosion
- Hydrogen sulfide release
- Alkylation unit fire damage
- Gas compressor failure
- Polyvinyl chloride concentrations
- Hydrocracker accidents
- Hydrogen cyanide release
- Dimethylteraphthlate (DMT) plant accident
- Value of computer programs/data files
- Asphalt truck accident
- Gasoline test engine accident
- Bromine plant evaluation
- Truck loading accidents
- Asphalt unloading accident
- Crude oil pipeline accident
- Propylene shipment by tanker
- Gas explosion in residence
- Gas plant misdesign/misoperation
- Quality of refinery product
- Lost Profits Claims
- Furnace Tube Failures
- Property Damage Claims
- Cause & Origin of accidents
- Project Delays

#### **ACCIDENT INVESTIGATIONS - INSURANCE CLAIM REVIEW AND NEGOTIATION ADVICE**

Greene & Associates, Inc. has investigated personal injury accidents caused by poisoning in refinery, scalding by hot water in a chemical plant, injury by hot oil, burns and deaths due to ruptured pipelines, oil and gas fires, acid leaks, refinery and petrochemical plant accidents.

The firm also has investigated the cause of damages in butane/light hydrocarbon fire and explosion in a trona plant scrubber, lube oil additive contamination; has prepared property damage and business interruption insurance claims resulting from gas line rupture and system freeze; from olefin plant scrubber explosion; has advised adjusters in calculating, determining and settling major insurance claims involving refineries, petrochemical plants and other process industry facilities.

#### **FACILITY APPRAISALS, EVALUATIONS AND FAIR MARKET VALUE DETERMINATIONS**

Greene & Associates, Inc. has appraised:

- Far East refining complexes
- Lube oil blending plant for bank
- Northwest U.S. petroleum refineries
- Gulf Coast petrochemical plant

- Chemical plants in New Jersey and Puerto Rico

Greene & Associates, Inc. has evaluated:

- 20,000 BPD Southeast U.S. petroleum refinery
- 30,000 BPD Western U.S. petroleum refinery
- European petroleum refinery
- Natural gas processing plants in South Central U.S.
- 60,000 BPD petroleum refinery for foreign investors
- 100,000 BPD petroleum refinery for domestic/foreign investors
- Numerous oil, gas and chemical processing and transportation facilities for a major national oil company
- Gas gathering pipeline investment, project future revenue, and recommend purchase offer
- Gas processing proposals
- Bid to purchase interests in gas plants and associated gathering systems

Greene & Associates, Inc. has made fair market value determinations for:

- U.S. Gulf Coast refinery and petrochemical complex for tax assessment purposes
- U.S. Gulf Coast 70,000 BPD petroleum refinery
- U.S. Gulf Coast chemical plant for foreign chemical company

Greene & Associates, Inc. has provided technical assistance to government agencies:

- Correlated petrochemical plant replacement cost with plant size
- Reviewed costs and efficiencies of power generation processes
- Evaluated lead contamination from lead smelter
- Reviewed U.S. PVC plant emissions and operating practices
- Conducted tetraethyl lead phase-out studies
- Evaluated bromine plant
- Evaluated the economic value of crude, oils and the product yield patterns for certain U.S. and European refineries as a function of crude oil feedstock.

The firm has reviewed natural gas processing:

- Proposed gas contract and recommended alternatives or modifications
- Gas plant operations - also recommended bidders for plant operator and evaluated bids
- Gas measurement charts for gas producing company
- Monthly producer payments for contract compliance

Greene & Associates, Inc. has prepared:

- Future net revenue report for pipeline company's gas processing facilities for SEC reporting

Greene & Associates, Inc. has determined:

- Value of skid-mounted gas plant

## **MARKET STUDIES, FEEDSTOCK AND PRODUCT EVALUATIONS**

- Aviation fuels distribution study
- U.S. Gulf Coast refinery requirements in the 1990's
- Propane pricing formula) U.S. East Coast client
- U.S. petroleum product demand projections
- Refinery feedstock pricing for Texas petroleum company
- California crude oil evaluations
- Iranian crude oil evaluations

## **FEASIBILITY STUDIES, PROJECT REVIEWS AND PROJECT MANAGEMENT**

- Feasibility and site selection study 200,000 BPD refinery and transshipment terminal, Caribbean
- Site selection study 100,000 BPD petroleum refinery, New England
- Feasibility and site selection study 40,000 BPD petroleum refinery, Latin America
- Feasibility study methanol and LNG production, Middle East
- Feasibility study ethanol plant, Northwest U.S.
- Project review 150,000 BPD petroleum refinery, Southeast U.S.

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## CLIENT LIST

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Amber Refining, Inc. (E-Z Serve, Inc.)  
Alexander & Alexander  
Amerada-Hess Corp.  
AIU/AIG (American International Underwriters/American International Group, Inc.)  
ARCO Oil & Gas  
Antilles Petroleum Industries. Ltd.  
Aseguradora Mexicana (ASEMEX)  
Aviall  
Michael Becker & Co.  
Bailey & Williams  
Boiler Inspection and Insurance Company of Canada  
Bower & Gardner  
Brocklehurst, Inc.  
Brown & Root  
Brown, Simms, Wise & White  
Burmah Oil & Gas  
Butler & Binion  
Cantey & Hanger  
Caribe Isoprene Corp.  
Carpenter Oil & Gas Co.  
Certek Ltd.  
Champlin Refining Co.  
Charter Company  
Chemcentral Corp.  
Chevron Companies  
CIGNA  
Chung Kuo Insurance Co., Ltd.  
Clausen & Miller  
Commonwealth Oil Refining Co. Inc.  
Cook, Davis & McFall  
Cosden Oil & Chemical Co.  
Crawford, Grissom, Crow & Richards  
Crown Central Petroleum Corp.  
Crystal Oil Co.  
Culverhouse, Botts, Mills & Cone  
Dallas Alliance  
Dallas Area Rapid Transit (DART)  
Dallas Production, Inc.  
Davis & McFall  
Davy Incorporated  
DeGolyer and MacNaughton  
DeHay & Blanchard  
Denka Chemical Corp.  
Dowell Schlumberger, Inc.  
Earth Resources Co.  
Eaton, VanWinkle & Greenspoon  
Energy Insurance International, Inc.  
Energy Production Corp.  
Entex Incorporated  
Equitable Life Insurance Co.  
Exxon Company USA  
E-Z Serve  
First of America Trust Company  
Fried, Frank, Harris, Shriver & Kampelman  
GAB Business Services, Inc.  
GATX Corp.  
Gibbs & Bruns  
Gifford-Hill & Company  
Godwin, Carlton & Maxwell  
Goldstein, Freedman & Klepetar  
Grant Thornton & Co.  
Gulf Oil Corporation  
Hamilton Brothers Petroleum Corp.  
Hanover Insurance  
Hansell & Post  
Hawaiian Independent Refining, Inc.  
Hawkins Golden, II  
Hemisphere Oil Co., Inc.  
Hercofina  
Hexagon Enterprises, Inc.  
High Plains Natural Gas  
Hillcrest Beverly Oil Corp.  
Hoechst Celanese Chemical Group  
Howell, Johnston, Langford, Finkbohner & Lawler  
Hvass, Weisman & King  
Hyundai Oil Refinery Co. Ltd.  
Industrial Risk Insurers (IRI)  
Jones Company  
Jones, Tete, Nolen, Hanchey, Swift & Spears  
Jones, Walker, Waechter, Poitevent, Carrere & Denegre  
Kemper Insurance  
Kerr-McGee Corp.  
Kissam & Halpin  
Koch Industries Inc.  
Krausse Company  
LaRue, Moore & Schafer  
Latham & Moss  
Lexington Insurance Company  
Lindsey Morden Claims Services  
Liskow & Lewis  
Mallard Resources Inc.  
Manning & Carey  
MAPCO Incorporated  
Marsh & McLennan Inc.  
Mayor, Day, Caldwell & Keeton  
Mesa Petroleum Co.  
Meserve, Mumper & Hughes  
Mills, Shirley, McMicken & Eckel  
Mitsui Taiyo Kobe Bank, Ltd., The  
Mobay Synthetics Corp.  
Mobil Oil Corporation  
Moore-McCormack Energy, Inc.  
Morgan, Wenzel & McNicholas  
New England Petroleum Corporation  
Olympic Refineries, Inc.  
Onassis Interests  
Owens-Corning Corp.  
Oxochem Enterprises  
PEDCO Inc. (PEI Associates, Inc.)  
Peerless Oil & Chemicals, Inc.  
Petroleos Mexicanos (PEMEX)  
JC Penney Co., Inc.  
Phelan, Pope & John, Ltd.  
Phelps, Dunbar, Marks, Claverie & Sims  
PRC Harris, Inc.  
Prudential Capital Corporation  
Puerto Rico Olefins Co.  
Reliance Insurance Co.  
Reliance National  
Robins, Kaplan, Miller & Ciresi  
Robins, Zelle, Larson & Kaplan  
Royston, Rayzor, Vickery & Williams  
Schutter, Playdon, Glickstein  
Scientific Design Company, Inc.  
Seely Oil Co.  
Shell Oil Co.  
Sherin & Lodgen  
Shutts & Bowen  
Sidley & Austin  
Smith & Hulsey  
Spence, Moriarity & Schuster  
Starr Technical Risks Agency, Inc.  
Steinburg & Bryant  
St. Paul Insurance Co.  
Sullivan & Cromwell  
Tetra Technologies, Inc.  
Texas Industries, Inc.  
Texas Utilities Co.  
Thermalloy, Inc.  
Thai Olefins Co., Ltd.  
Thomas Howell Group (USA) Inc.  
Thompson, Coe, Cousins & Irons  
Thompson & Knight  
Toplis & Harding, Inc.  
Tosco Corporation  
TransAmerican Natural Gas Corp.  
Travelers Insurance Co.  
Triton Energy Corp.  
Turley, Windle (The Law Offices of)  
Unocal Corp.  
U.S. Department of Energy  
U.S. Department of the Interior  
U.S. Department of Justice  
U.S. Department of Labor  
U.S. Department of Labor/OSHA  
U.S. Environmental Protection Agency  
U.S. Fidelity & Guaranty Co.  
Vinson & Elkins  
Wells, Peyton, Beard, Greenberg, Hunt & Crawford  
Wildman, Harrold, Allen & Dixon  
Williams (The Clayton Williams, Jr. Companies)/CLAYCO  
Wright, Robinson, McCammon, Osthimer & Tatum  
Wyoming Agri-Fuels, Inc.  
Xerox Corporation  
Zelle & Larson

**Greene & Associates, Inc.  
Consulting Engineers**

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